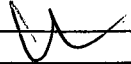
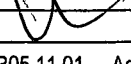


Date: Wednesday, 13/12/2006 9:58:40 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ANGLE BRACKET
Job Number : 29912	
Estimate Number : 10891	
P.O. Number : N/A	Part Number : D32581
This Issue : 13/12/2006 S.O. No. : N/A	Drawing Number : D3258 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : SMALL / MED FAB	Drawing Revision : A
Previous Run : 29900	Material : N/A
Written By : 	Due Date : 22/12/2006
Checked & Approved By : 	Qty : 20 Um : Each
Comment : Est B05.11.01 Added Steps 6-7 KJ/JLM Est Rev:C Now on Waterjet 06-12-13 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	M304S16GA	304/316 .063 Sheet
-----	-----------	--------------------



0.1060



Comment: Qty.: 0.0053 sf(s)/Unit Total : 0.0315 sf(s)
 304/316 .063 Sheet 16 Gauge
 Batch: m101463 m0 06 12 14

(20)

2.0	WATER JET	FLOW WATER JET
-----	-----------	----------------



Comment: FLOW WATER JET
 1-Cut as per Dwg D3258
 Dwg Rev: A
 Prog Rev: A

m0 06 12 14

(20)

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



m0 06 12 14

(20)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
-----	-----	--------------

**Comment:** SECOND CHECK

m0 06 12 15

(20)

5.0	BRAKE NC	NC BRAKE
-----	----------	----------



Comment: NC BRAKE
 Deburr if necessary
 Form as per Dwg D3258

SB 1 Kenri Meye 19 Dec 06
 SB 06/12/21

(20)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 27/01/02

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ANGLE BRACKET

Job Number: 29912

Part Number: D32581

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

11/06/12/22 (20)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57418

CP 6/12/27 (20)

11/04/12/27

8.0

QC21

FINAL INSPECTION W/O RELEASE



(20)

Comment: FINAL INSPECTION W/O RELEASE

11/07/01/02

Job Completion



11/06/12/29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

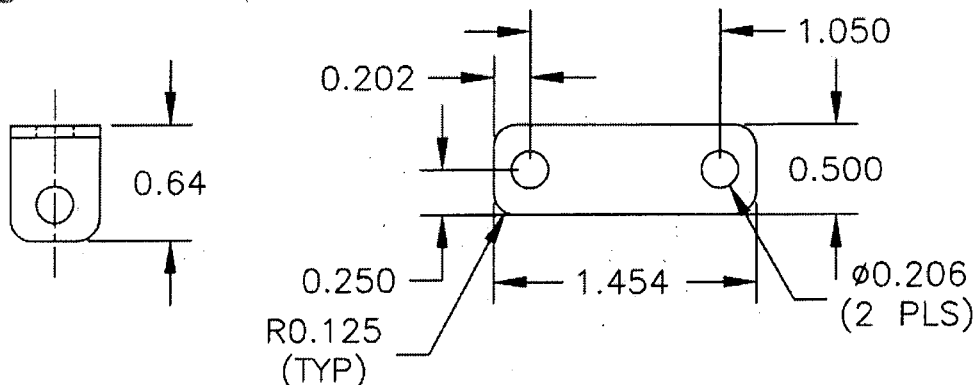
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

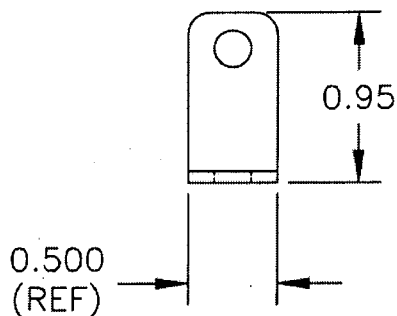


DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED A	APPROVED A	DRAWING NO. D3258	REV. A SHEET 1 OF 1
DATE 04.01.27		TITLE ANGLE BRACKET	SCALE 1:1
A	04.01.27	NEW ISSUE	

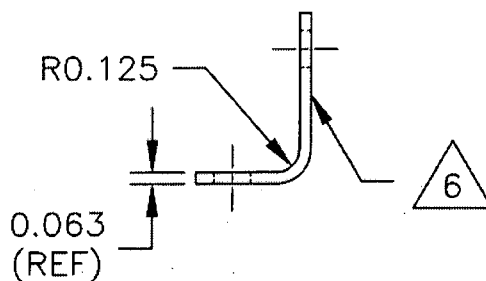
RELEASED
04.04.05



D3258-1 FLAT PATTERN



D3258-1 ANGLE BRACKET



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29900

NOTES:

- 1) BREAK ALL SHARP EDGES 0.005 to 0.015
- 2) MATERIAL: AISI 304/316 SS 0.063 (16 GAUGE) THICK (REF. DART SPEC. M304S16GA)
- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) ENGRAVE DART P/N AS SHOWN

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DART AEROSPACE LTD	Work Order: 29912
Description: Angle bracket	Part Number: D3258-1
Inspection Dwg: D3258 Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Prototype

[illegible]

Measured by: <i>MM: MM</i>	Audited by: <i>MM</i>	Prototype Approval:
Date: <i>06/12/14</i>	Date: <i>06/12/15</i>	Date:

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	